

Mechanical Parts list			
Ref. No.	Description	Part No.	Mfr's Part No.
1	Lens For Marine Radio,PVC(Engg)		807-6000002-999
2	VR Knob Glove For Marine Radio,Silicon Rubber(Engg)		824-0600000-990
3	Rubber Cap For MIC Connector, Rubber		825-600004Z-990
4	VR Knob 1 For Marine Radio, ABS(Engg)		517-6000000-999
5	Plastic Nut		
6	O Ring , ID10mm, OD12mm		825-6000090-000
7	O Ring For Marine Radio, OD10xID8x1mm,		825-6000080-000
8	Front Panel For Marine Radio , ABS		502-6000000-101
9	Felt sheet , L400BN, Φ40, thk0.1,		817-0040000-00A
10	Metal LCD Bracket ,Tin plate		415-6000000-B00
11	Keypad For Marine Radio ,silicon Rubber		335-6000001-001
12	LCD		315-6000000-140
13	Zebra , L40.6xW1.5xH5.8mm, Pitch 0.18mm,		326-4060621-521
14	Sponge Zebra ,L29xW1.5xH5.8mm,Pitch 0.18mm, Sponge		326-2900621-521
15	Keypad reflector For Marine Radio , PMMA(Engg)		523-6000006-999
16	Reflex plate For Marine Radio , PMMA(Engg)		523-6000106-999
17	Rubber Washer1, Rubber		825-600001D-000
18	Speaker		309-2040066-085
19	LCD PCB		311-6000013-221
20	Front Rubber Gasket ,Silicon Rubber		825-600000Z-990
21	Radio Body For Marine Radio,Aluminum(Engg)		442-6000010-550
22	Lock Knob For Marine Radio ,w/Customs Made screw, ABS(Engg)		517-6000100-999
23	Lock Plate for Marine Radio		535-600000P-100
24	Customs Made screw ,Brass ,nickel plated		418-6000000-110
25	Antenna Metal Plate Phosphorus Copper	}	310-09UHFK0-040
27	Antenna Body		
28	Antenna Nut		
26	Rubber Washer 3, Rubber		825-600007D-000
29	Power cord, W/SPK wire/GPS wire		903-6000000-999
30	Insert Plate , Iron plate , Nickel Plated		412-600000-210
31	Rubber Gasket ,Rubber		825-600005D-000
32	Insulation plate2, 68x25mm, THK0.2		(CANCEL)
33	Insulation platel, 15X10MM, THK0.2		(CANCEL)
34	Main PCB		311-6000003-2B1
35	Shield box 1,Tin plate		430-6000010-700
36	M screw, M3x8mm, PM, Nickle plated, BM(Slotted & Square Socket)		400-3008000-100

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37	Shield box 2, Tin plate		430-6000020-700
38	M screw, M3x8mm, PM, Nickle plated,		400-3008000-200
39	M screw, M3x34mm, PWM, Black plated, D=6. 0		400-3034000-960
40	Radio Body Cover For Marine Radio, Aluminum		442-6000020-550
41	M screw, M3x30mm, PWM, Black plated, D=6. 0		400-3030000-960
42	O Ring For Marine Radio, OD5xID3x1mm,		825-6000130-000
43	Bracket For Marine Radio , ABS(Engg)		536-6000000-999
44	Wheel bracket for 77-104, black ABS(Engg)		536-6104100-000
45	ST Screw, M3x10, Black plated, PA		401-3010000-200
46	O Ring, OD8. 0, ID6. 0mm,		825-6000110-000
47	MIC Bottom Cabinet For Marine Radio, ABS(Engg)		501-6000000-999
48	ST Screw , M2. 6X6, Nickel Plated , PB,		401-2606002-200
49	MIC Rubber Gasket For Marine Radio MIC, Silicon Rubber		825-6000020-000
50	MIC Metal Block for 77-092, 40mmx30mmx3mm, Iron		412-6092000-200
51	ST Screw, M2. 0x8, PWA, Nickle plated, D6. 0mm		401-2008000-960
52	O Ring, OD6. 0, ID4. 0mm,		825-6000100-000
53	MIC Keypad For Marine Radio MIC, Silicon Rubber		335-6000101-011
54	ST Screw, M1. 7x6, Nickle plated, PA		401-1706000-200
55	MIC PCB		311-6000022-221
56	MIC Rubber Tube For Marine Radio MIC, Silicon Rubber		825-600012Z-990
57	MIC		
58	MIC Front Cabinet for Marine Radio		502-6000200-100
59	Felt sheet , L400BN, Φ9. 8, thk0. 1,		817-0010000-00A
60	MIC Rubber Switch For Marine Radio MIC, Silicon Rubber		825-6000030-000
61	MIC Slide knob For Marine Radio , NYLON(Engg)		516-6000003-999
62	Spring , L23. 7mm, Carbon steel Dia 0. 20, Nickel plated		409-6000000-310
63	Distress button For Marine Radio , ABS(Engg)		515-6000000-999
64	Front Cover For Marine Radio , ABS(Engg)		502-6000100-999
65	Spring Wire for Marine Transceiver		327-5460001-071
66	ST Screw, M2x8mm, Nickel Plated		401-2008000-200
67	ST Screw, M3x15mm, Black Plated		401-3015010-200

1. Rotate volume knob counterclockwise to OFF position.
2. Pull out all external wires(GPS, SP, Power)
3. Rotate MIC lock knob counterclockwise to loose the MIC connector and pull it out.
4. Unscrew 2 mounting nuts and remove the main unit from the mounting bracket.
5. Unscrew the four screws of the body cover and separate the cover and body of the main unit.
6. Unscrew the four screws from the back of the radio body and separate the front panel and radio body.
7. Unscrew the three screws from the bottom cabinet of the hand MIC and separate the front cabinet and bottom cabinet.